

## STEP 1: CLAMP

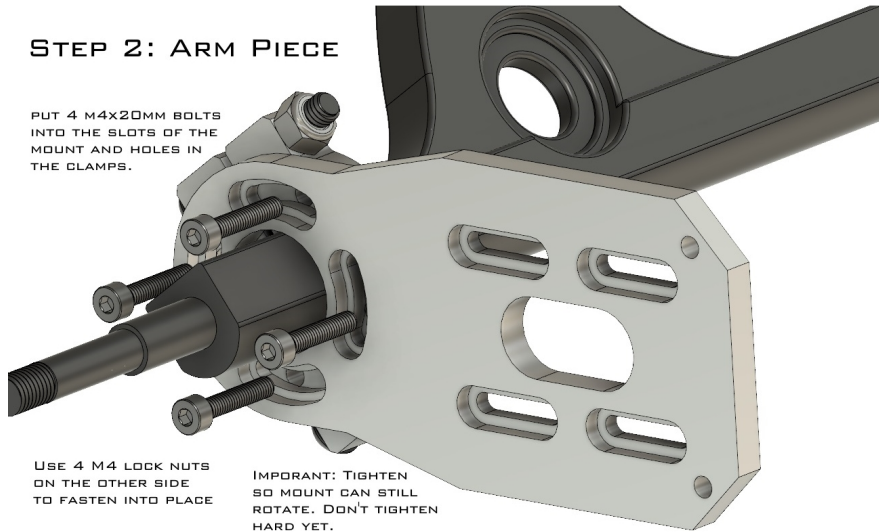
ASSEMBLE CLAMP AS SHOWN USING 2 M6X4MM BOLTS AND 2 LOCK NUTS.

IMPORTANT: KEEP LOOSE. DO NOT TIGHTEN YET.

HEAD OF BOLT SHOULD FACE GROUND

## STEP 2: ARM PIECE

PUT 4 M4X20MM BOLTS INTO THE SLOTS OF THE MOUNT AND HOLES IN THE CLAMPS.

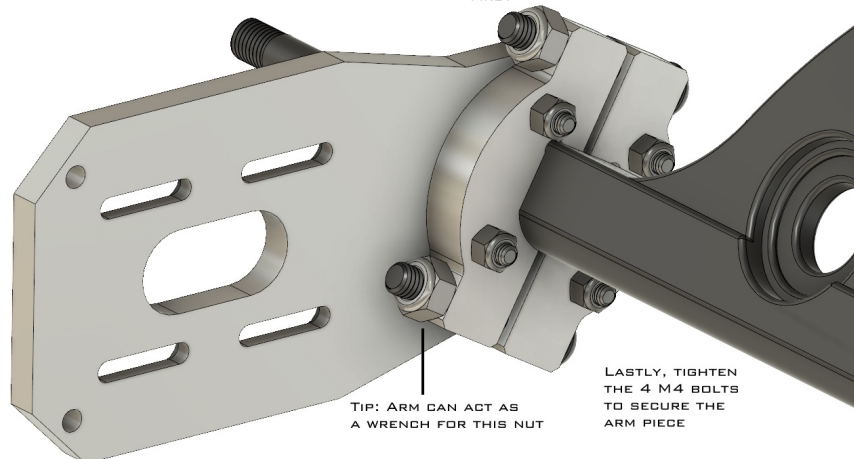


USE 4 M4 LOCK NUTS ON THE OTHER SIDE TO FASTEN INTO PLACE

IMPORANT: TIGHTEN SO MOUNT CAN STILL ROTATE. DON'T TIGHTEN HARD YET.

## STEP 4: TIGHTENING ORDER

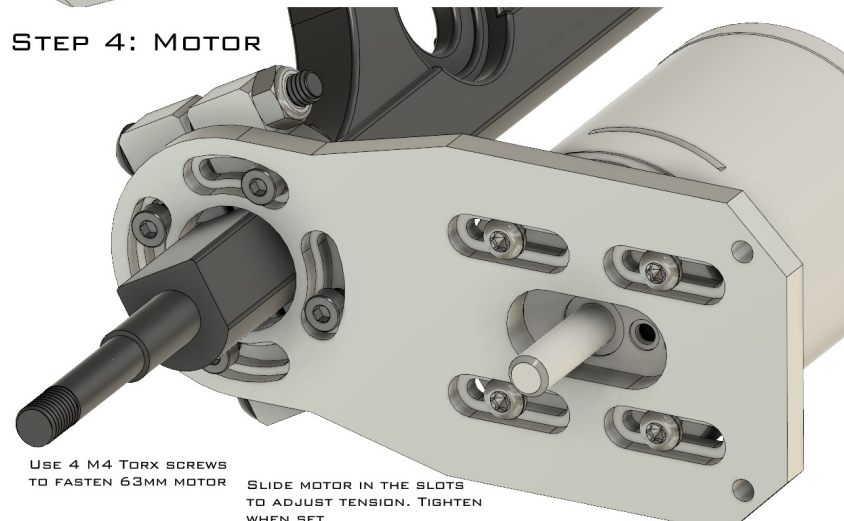
ONCE YOU HAVE CHOSEN POSITION/ANGLE DESIRED, TIGHTEN M6 CLAMP BOLTS FIRST



TIP: ARM CAN ACT AS A WRENCH FOR THIS NUT

LASTLY, TIGHTEN THE 4 M4 BOLTS TO SECURE THE ARM PIECE

## STEP 4: MOTOR



USE 4 M4 TORX SCREWS TO FASTEN 63MM MOTOR

SLIDE MOTOR IN THE SLOTS TO ADJUST TENSION. TIGHTEN WHEN SET